



Archimedes: 6. Techniker / Juristen Dialog Frühjahr 2015

"Nationaler und europäischer Schutz geistiger Leistungen  
dargestellt am Beispiel der Architektur und des  
Spezialtiefbaus,,

## **Pisa Tower**

Dr. Ing. Marco Ziller

07.05.2015, Hotel STEIGENBERGER, Linz



# **PISA TOWER**

## **CONSOLIDATION AND RESTORATION**

**Linz, 07 May 2015**

**Consorzio Progetto Torre di Pisa**  
BONIFICA – ENEL.HYDRO – ITALSONDA – RODIO – TREVI

**Dr. Eng. Marco Ziller**  
Technical Director of the Consortium

# History



## Piazza dei Miracoli

Ideal unity of religious · spiritual · political power  
Beginning of construction

Cathedral – 1064

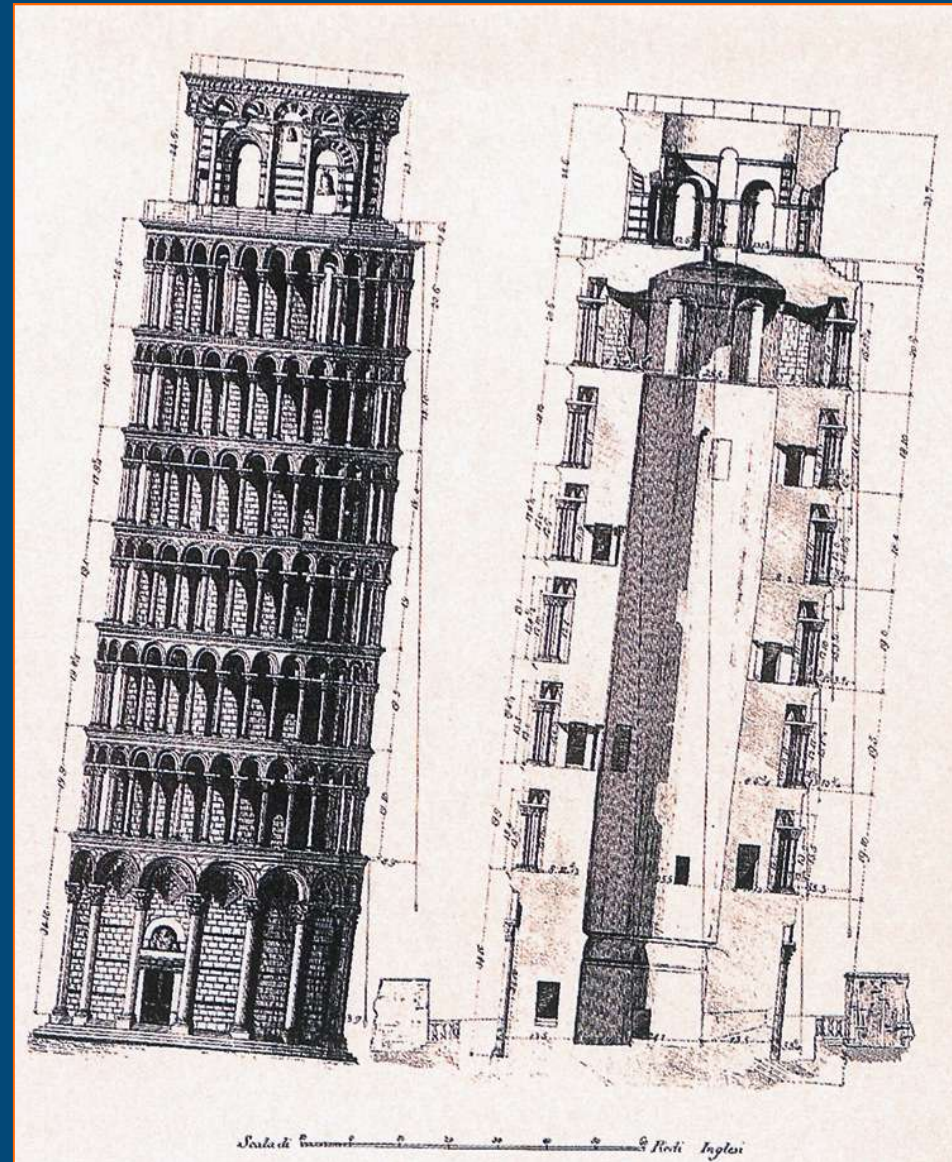
Baptistry – 1152

Tower – 1173

# Construction features

The structure is made of a hollow cylinder surrounded by 6 archades with columns (30 per level) and by vaults emerging from the cylinder at the base

Final high = 58.4 m



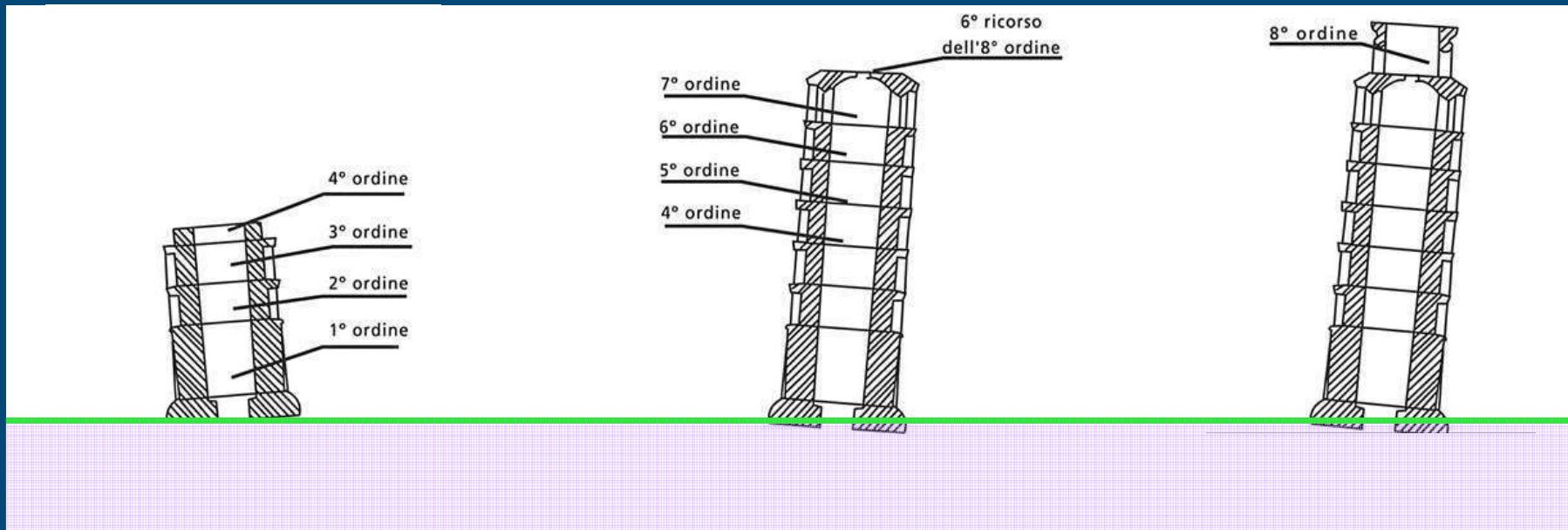
# Construction phases

1st: 1173-1178

2nd: 1272-1278

3rd: 1360-1370

Tot 21



## Interruptions

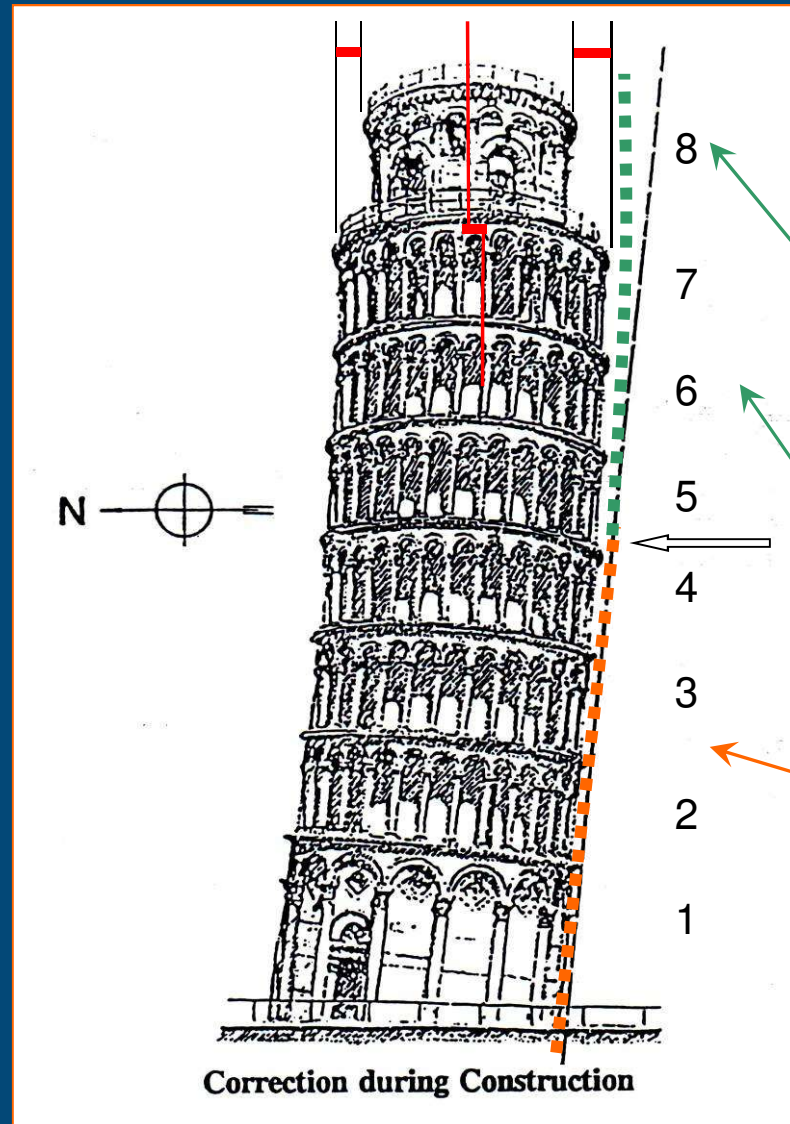
1st: 94 years

2nd: 82 years

Tot 176

Total time **197 years**

# Construction features



During the second building phase, the direction of the axis – that continued to ineluctably lean – began to be noticeable.

Bell chamber: element 8 center shifted to the North

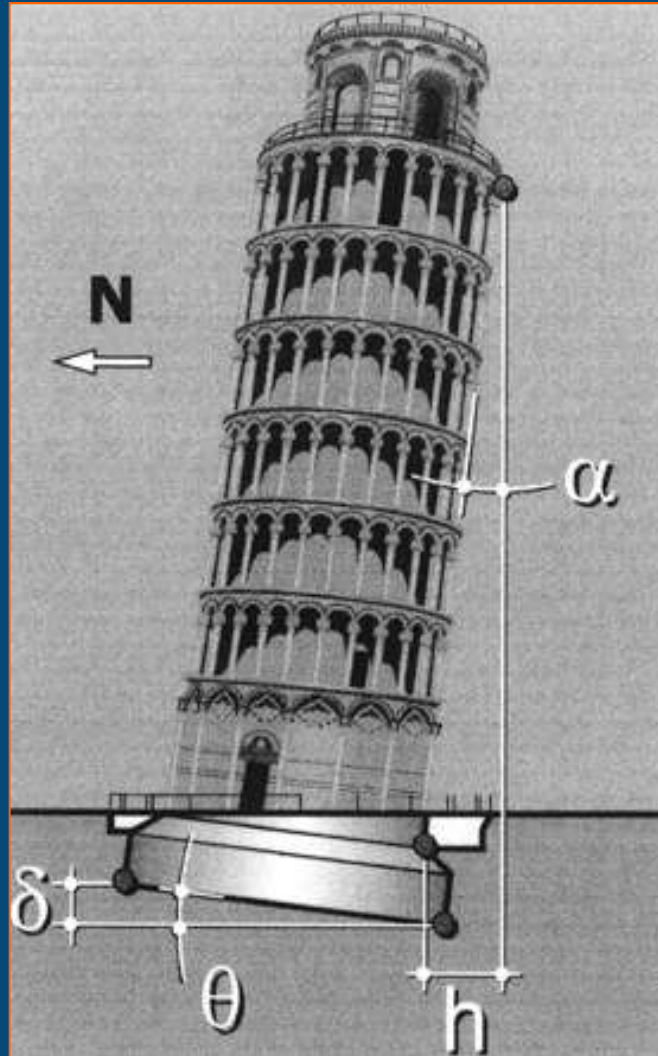
Axis of the Tower

bended line: elements 5 → 7

straigth line: elements 1 → 4

# Construction features

## Historic re-construction of the Tower's rotations



Maximum inclination before the application of the lead counterweight in May 1993/1995

$$\theta = 5^{\circ} 33' 36''$$

$$h = 4.47 \text{ m}$$

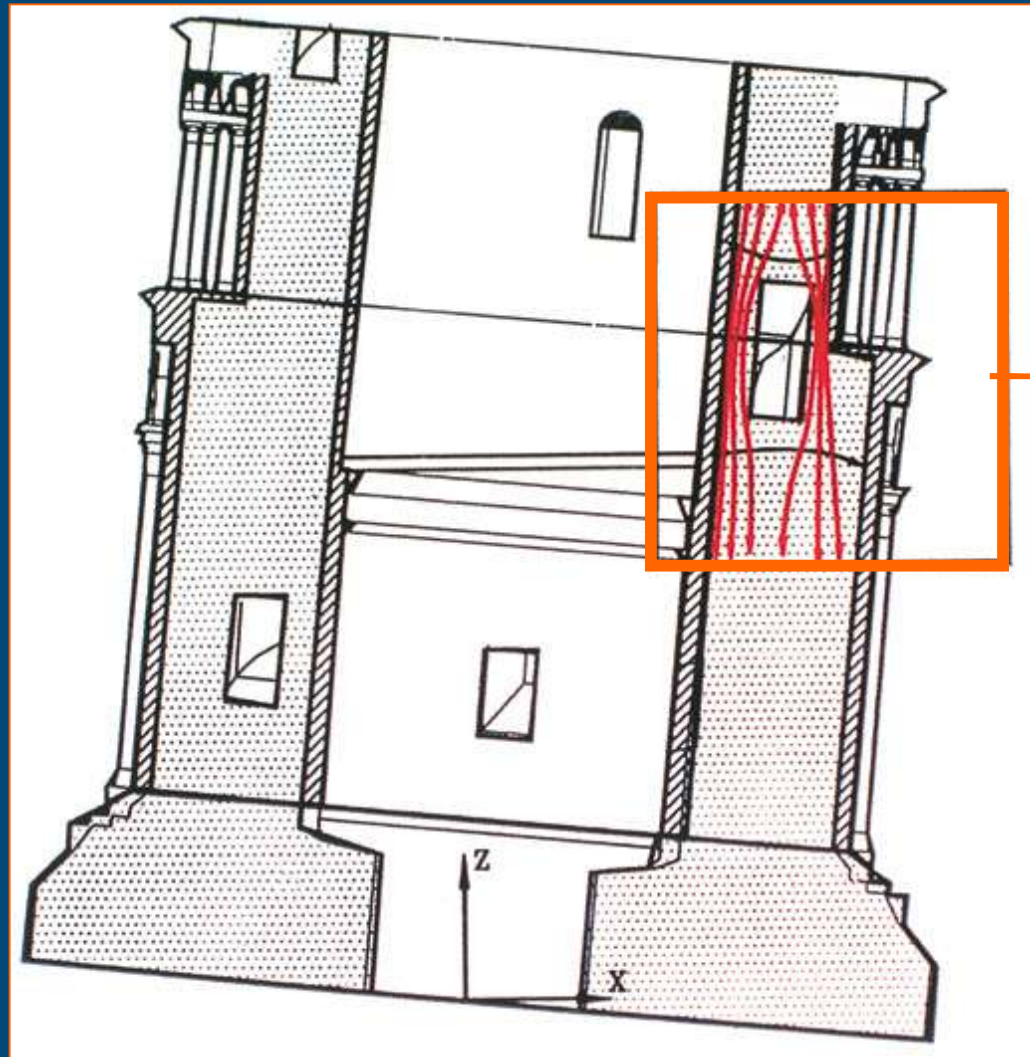
$\alpha$  = axis inclination

$\theta$  = basis inclination

$\delta$  = differential settlement of the base  
~1.95m

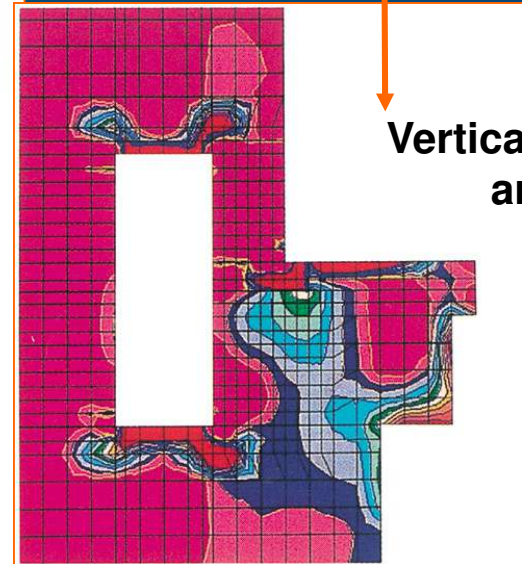
$h$  = horizontal displacement of the tower  
at the 7° level =4.47m

# Dangerous Situations



## Structural Analysis Tomography

Fear of a brittle failure  
of the masonry:  
Max pressure 8MPa =  
80 Kg/cm<sup>2</sup>



**Vertical fissures  
and cracks**



## Institution of the Committee 1990

**Members:** Jamiolkowski,  
Burland, D'Elia, Desideri, Di Stefano,  
Gurrieri, Lemaire, Leonards, Leonhardt, Veniale, Viggiani.

**Duty:** Updated acquisition of knowledge of the complex tower/soil  
Individuation of possible solutions for the safety of the  
Tower  
Final design

## Institution of the Consortium:

**1989 Consorzio Torre di Pisa** for the execution of geotechnical and structural drillings, integration of the monitoring system for the Tower and the surrounding soil.

**1990 Consorzio Progetto Torre di Pisa:**

**Members:**     

**Duty:** Executive design and implementation of the solutions

## Intermediate statement: 1990 the Committee acknowledges:

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- Physical and mechanical features of the Leaning Tower and of the ground were known in a sufficient manner.
- The analyses of the movements of the Leaning Tower, resulting from the instrumental monitoring carried out since the 1900, had led to the acquisition of a thorough knowledge of its behaviour.
- The Leaning Tower of Pisa was affected by leaning instability linked to the **insufficient rigidity** (and not to the insufficient resistance) **of the ground**.
- It was difficult to quantify the safety margin possessed by the Tower in 1990 in terms of the risk of collapse by overturning, but all the analyses performed indicated that the safety margin was low – and the **risk of overturning high**.
- The structure of the Tower was, at some locations, subject to very high stresses; creating a **high risk of local brittle failure** of the masonry, which could have triggered the immediate collapse of the Tower without any forewarning.

The existence of these risks made it **imperative** to take **rapid temporary and reversible measures to improve safety**; with implementation of these temporary schemes the Commission gained the time needed to complete its studies and analyses prior to conceiving, planning and finally implementing permanent stabilisation actions.

## Intermediate statement: 1990 the Committee takes decisions:

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1. To **reduce the inclination** of the Tower by one-half of one degree (**about 10%** of the inclination in 1990) by inducing a controlled settlement at the north side of the foundation.

This could be achieved through different actions:

- A. Reinforced **concrete pressing slab** on the ground surface north of the Tower.
- B. **Reduction of the volume (shrinking) of the upper clays**, north of the Tower, by means of vacuum pumping or electro-osmosis.
- C. **Controlled extraction of volumes of soil** below the foundation level (underexcavation).

Note:

The last method had been recently applied for the mitigation of the differential settlements of the Metropolitan Cathedral of Mexico City.

# Decisions

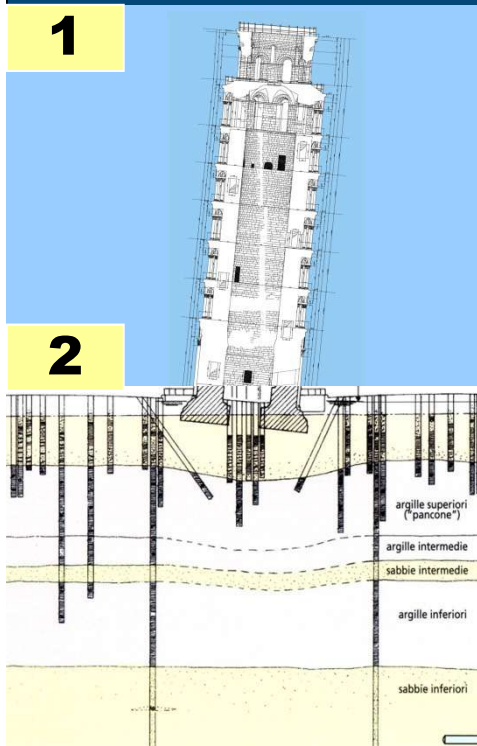
## Closure of the Tower 7<sup>th</sup> January 1990

	Structural risk	Geotechnical risk
Temporary interventions	Safety belt by means of prestressed steel cables	Lead counterweights, anchors, backstays.
Definitive interventions	Safety belt by means of prestressed steel cables Local reinforcements by means of grouting and steel bars	Inclination decrease by means of the induced differential settlement

## Interventions

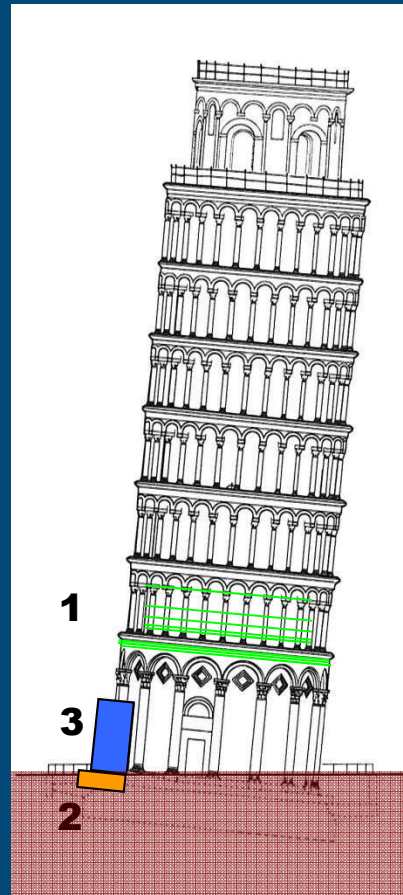
### Investigations

1. Tower Instrumentation and Photogrammetry
2. Soil investigation



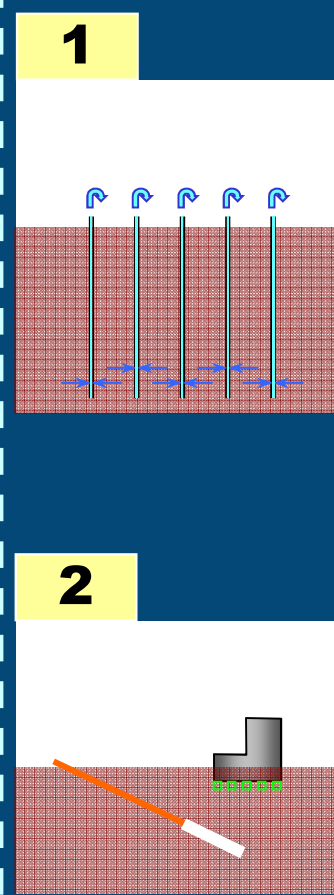
### Temporary interventions

1. Safety belt
2. Lead-bearing beam
3. Lead counterweight



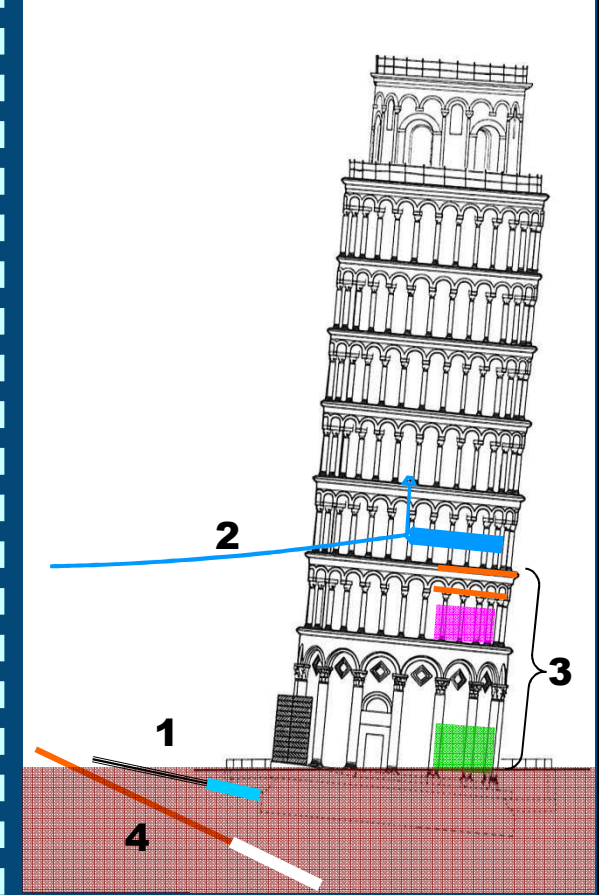
### Field tests

1. Electro-osmosis
2. Underexcavation



### Final interventions

1. Beam in the catino connected to the Tower and freezing
2. Temporary stays
3. Structural reinforcement
4. Underexcavation

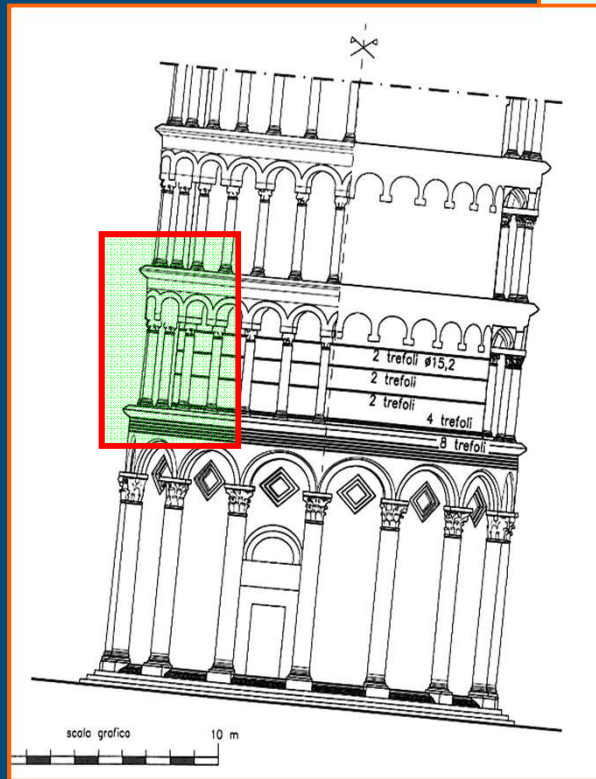


# Instrumentation

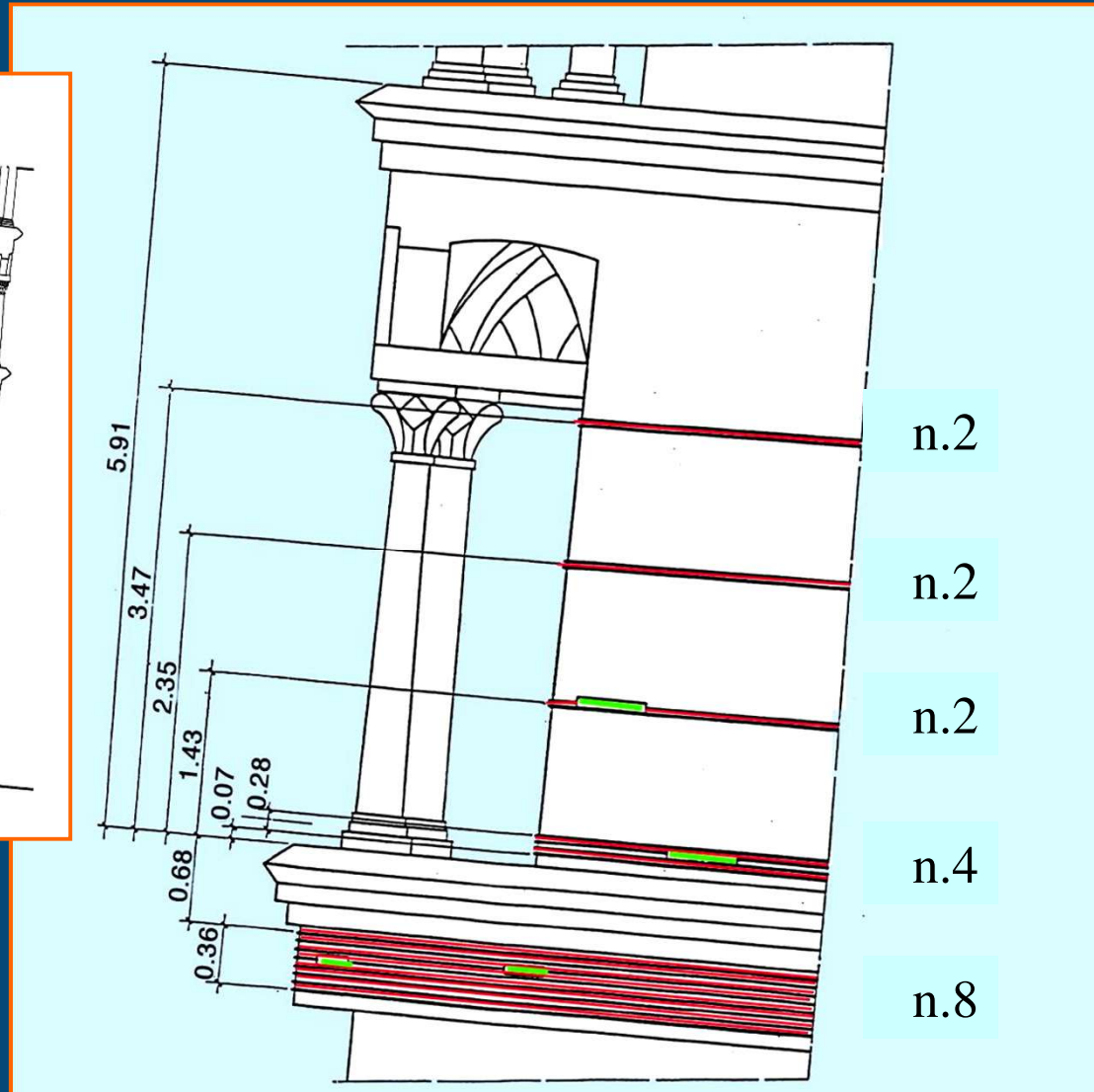
**Instruments  
installation inside  
the Tower**



# Circular belts of steel strands



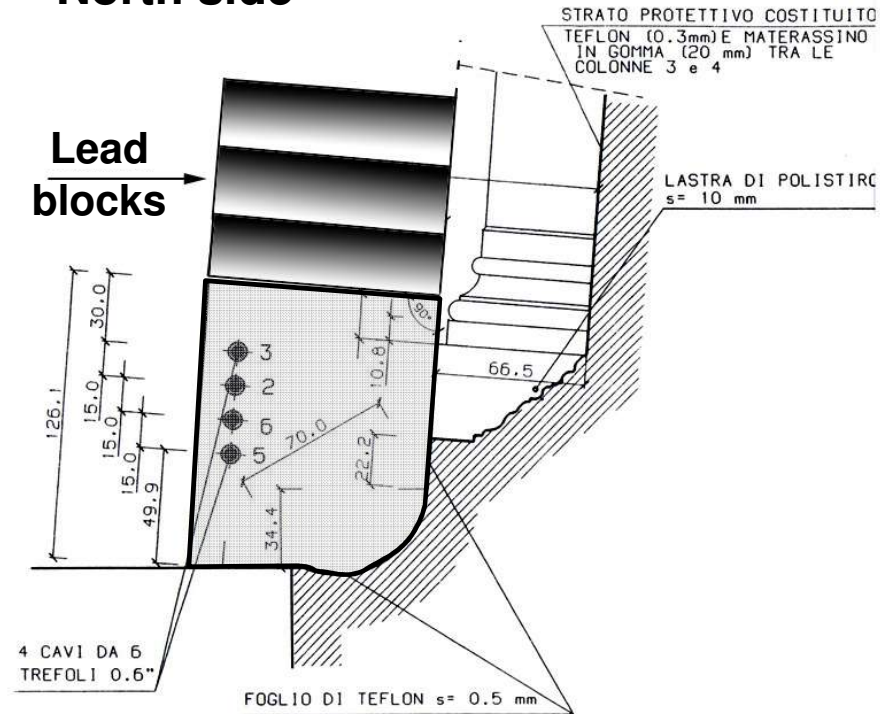
Position of the prestressed cables



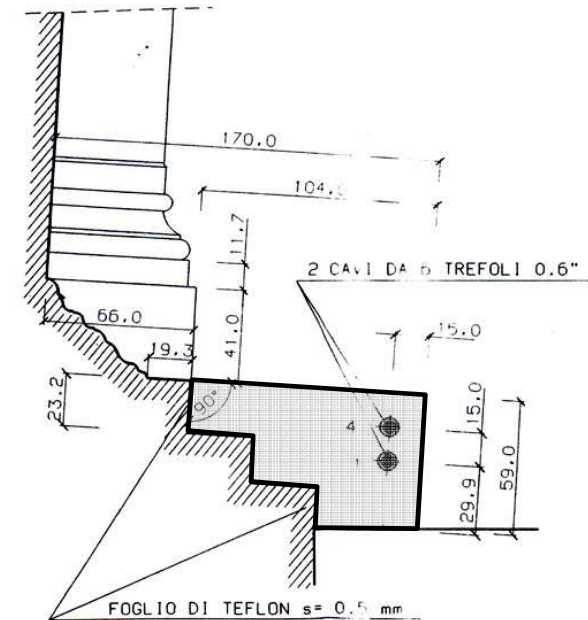
# Lead counterweigh with beam

## North – South Section

North side



South side



## Layout of the lead-bearing beam



# Counterweight wall under construction

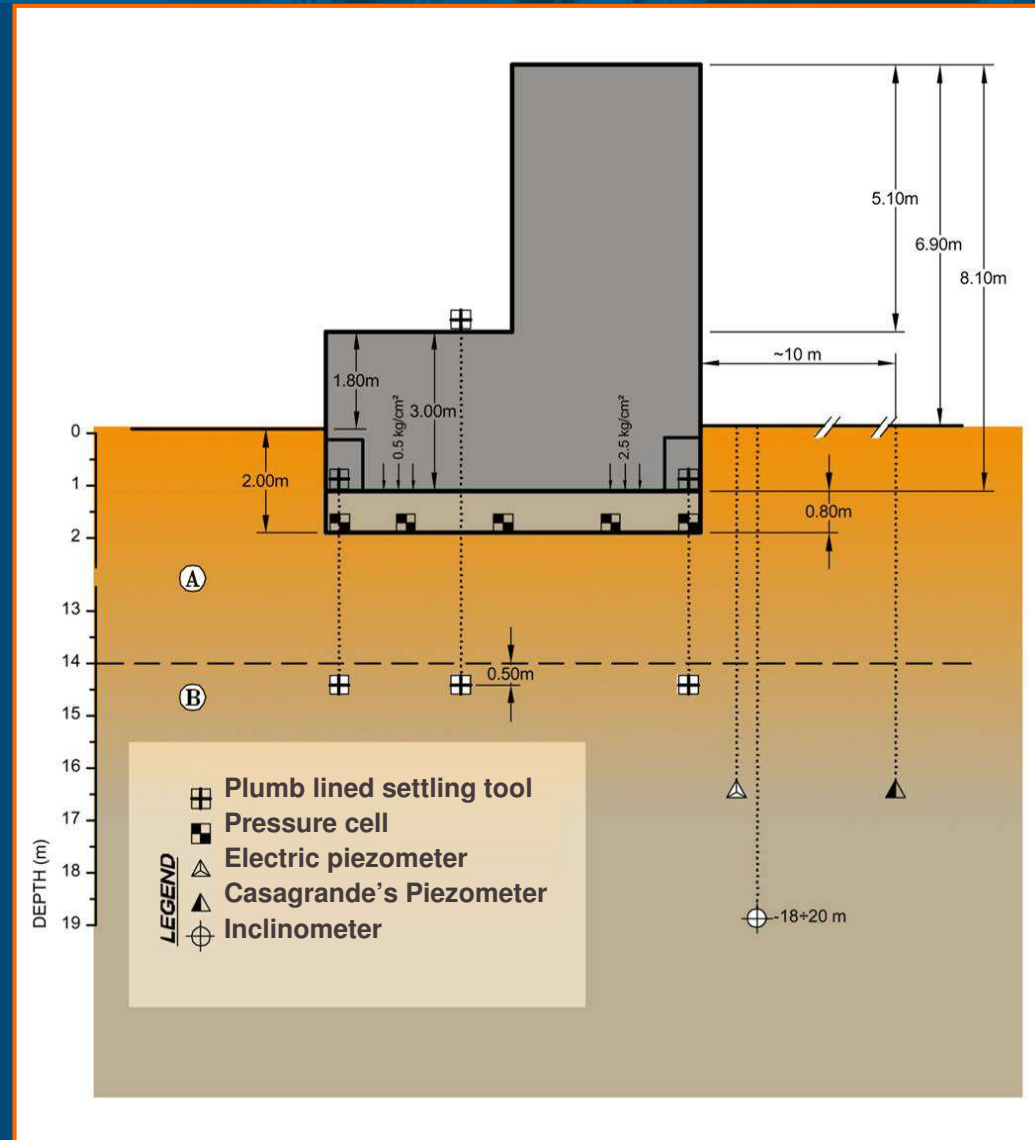


# Trial test for underexcavation

**Concrete asymmetric structure with instrumentation**

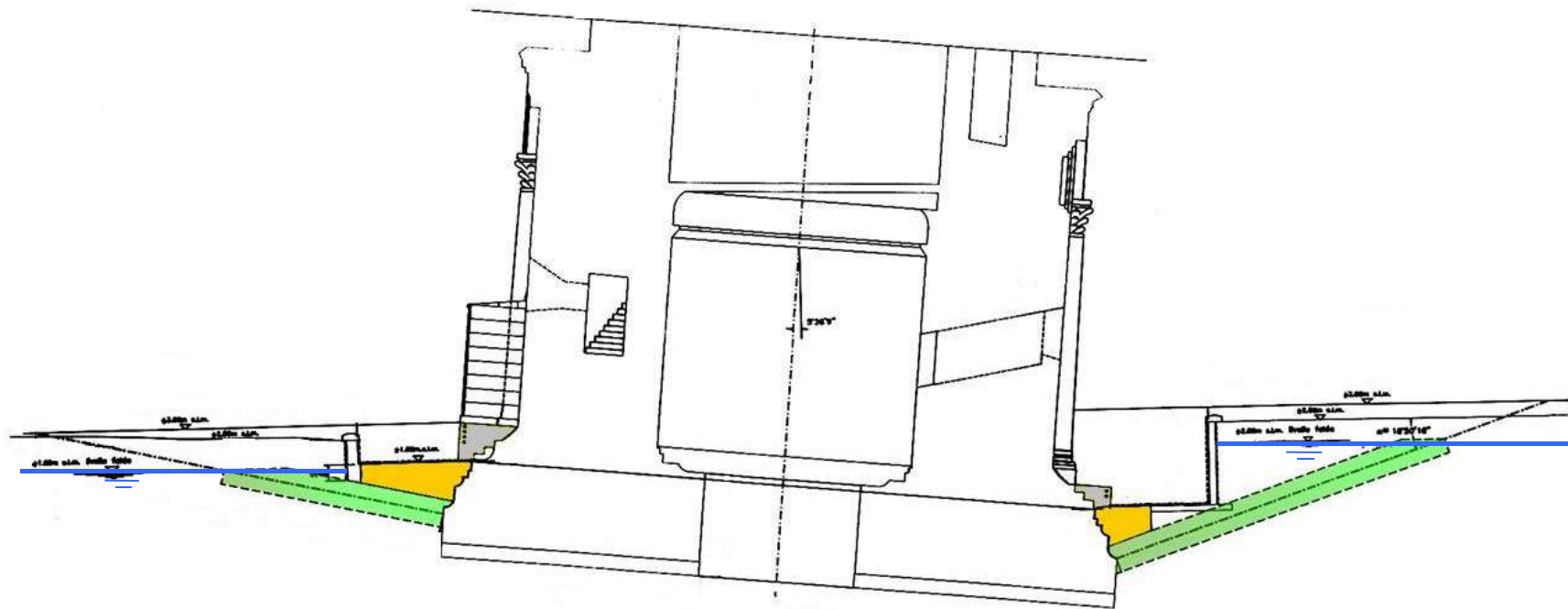
**Monitoring of:**

- 1. Settlements**
- 2. Rotations**
- 3. Contact pressure**
- 4. Pore pressure**



# Beam under the catino

North - South



- Lead-bearing beam
- Beam
- Frozen soil

# Freezing

Final interventions



Freezing in operation with exhausted nitrogen



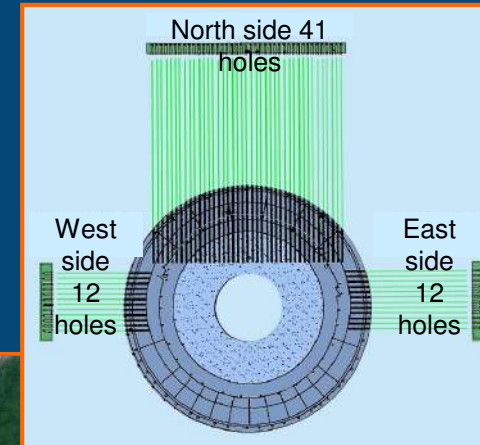
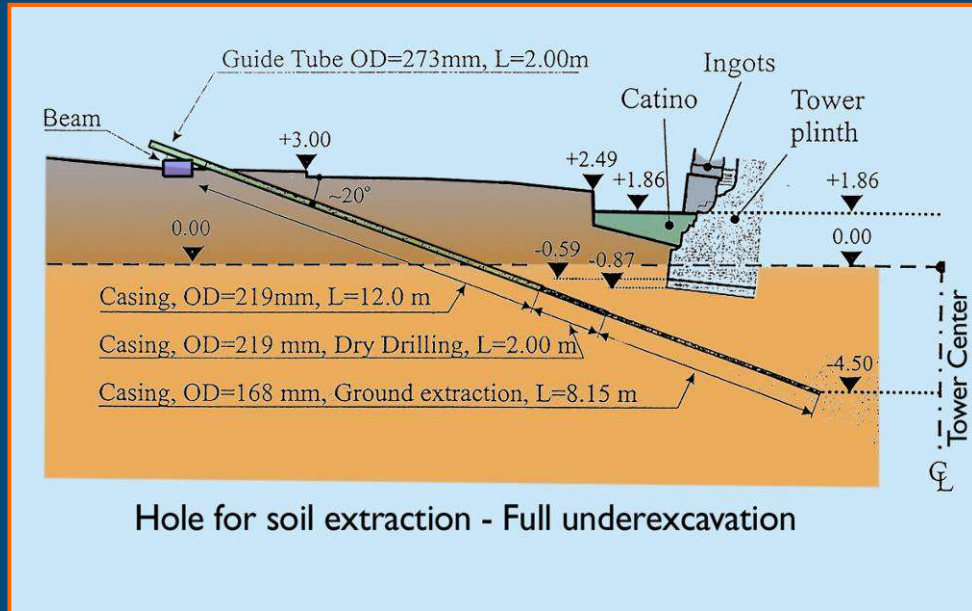
# Structural reinforcement

Final interventions

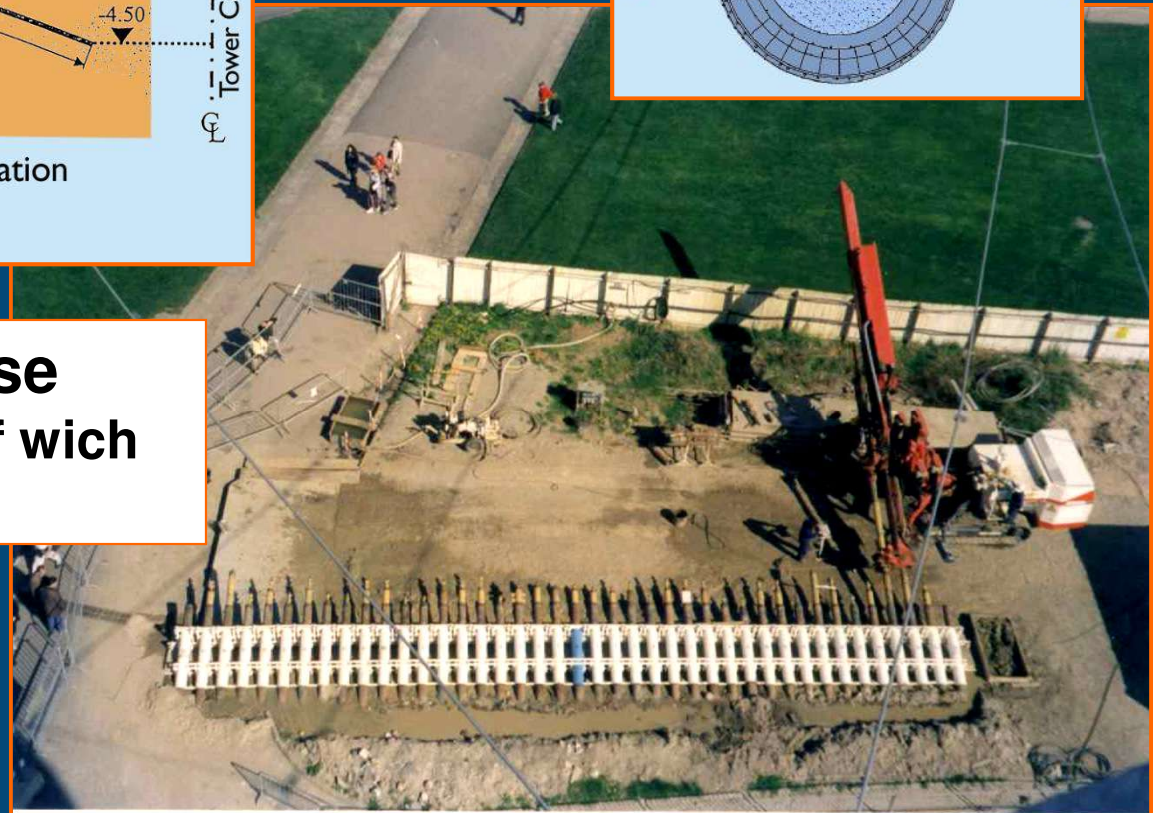
- Grouting
- Installation of stainless steel bars and chemical pegs



# Underexcavation



**2000-2001 Second phase**  
41 holes – 38mc soil extr. of wich 11mc under the foundation



# Restoration of the catino



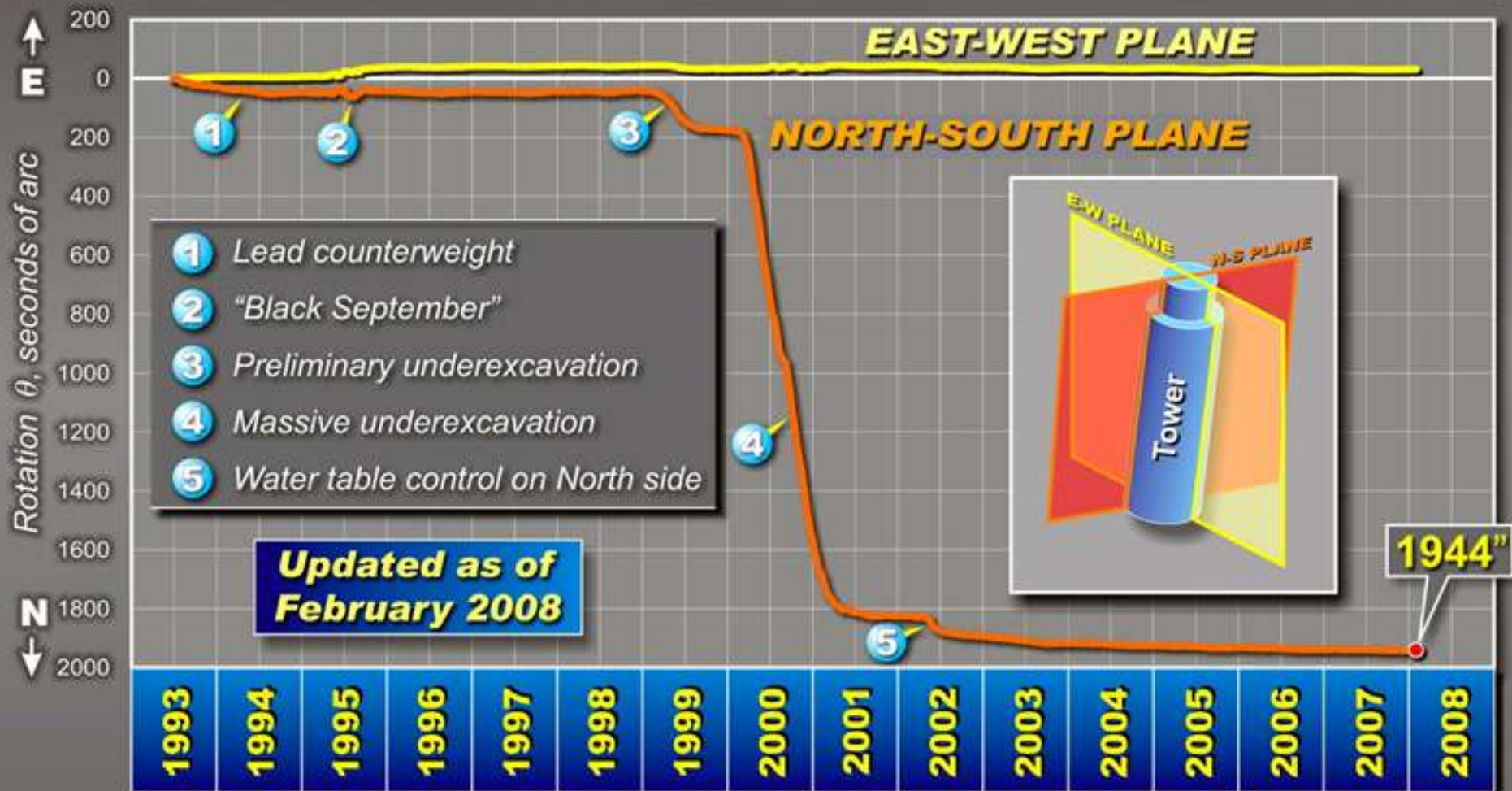
## Reconstruction of the floor of the catino





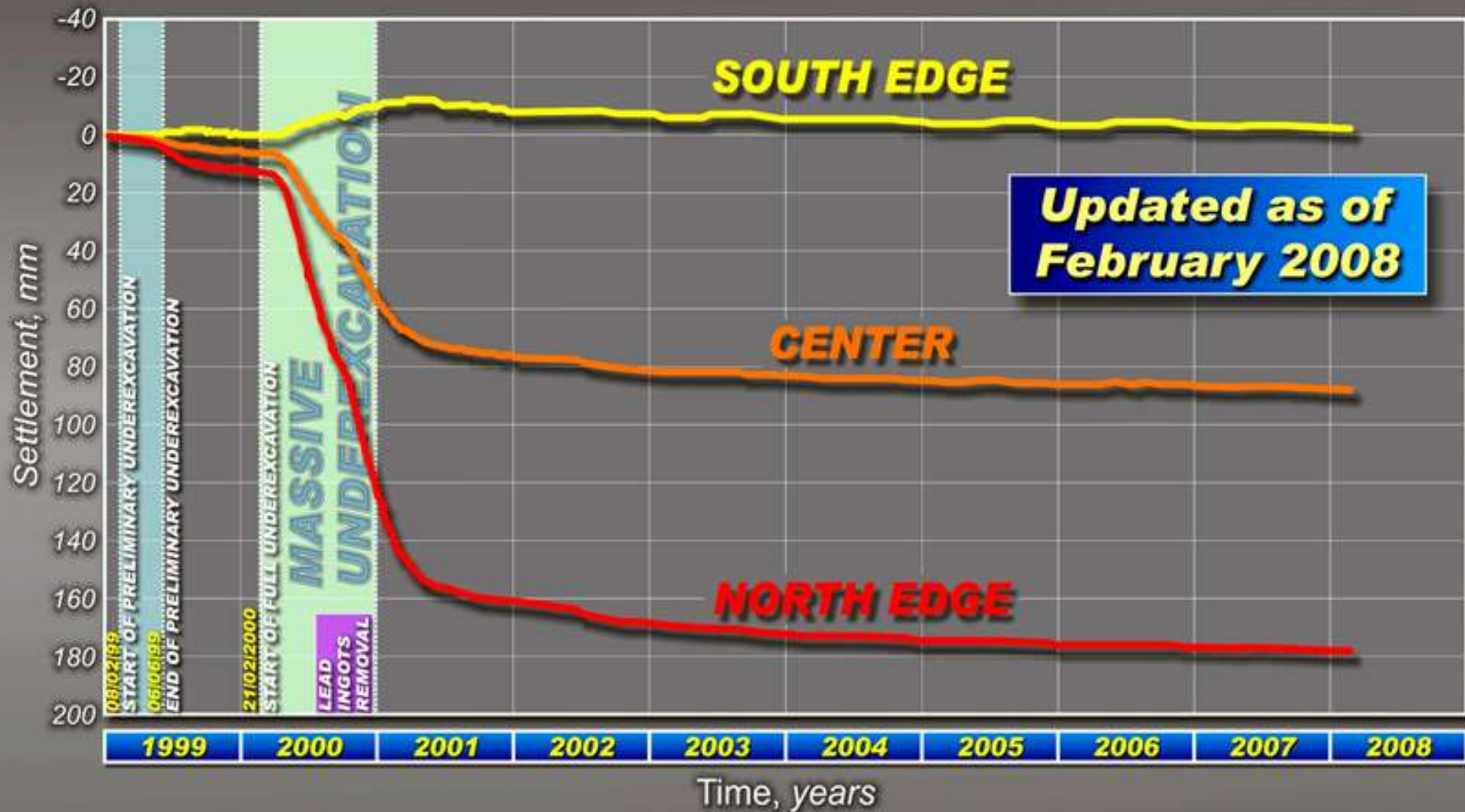
# The Tower is stable: 2008

## Rotations



# The Tower is stable: 2008

## Settlements



# The Tower has returned northwards

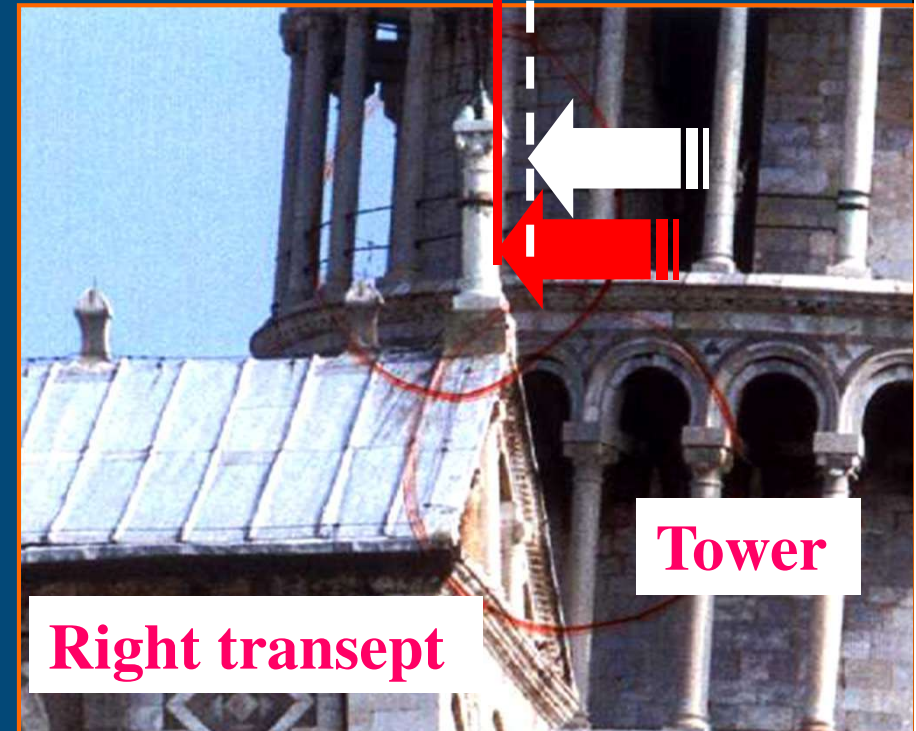
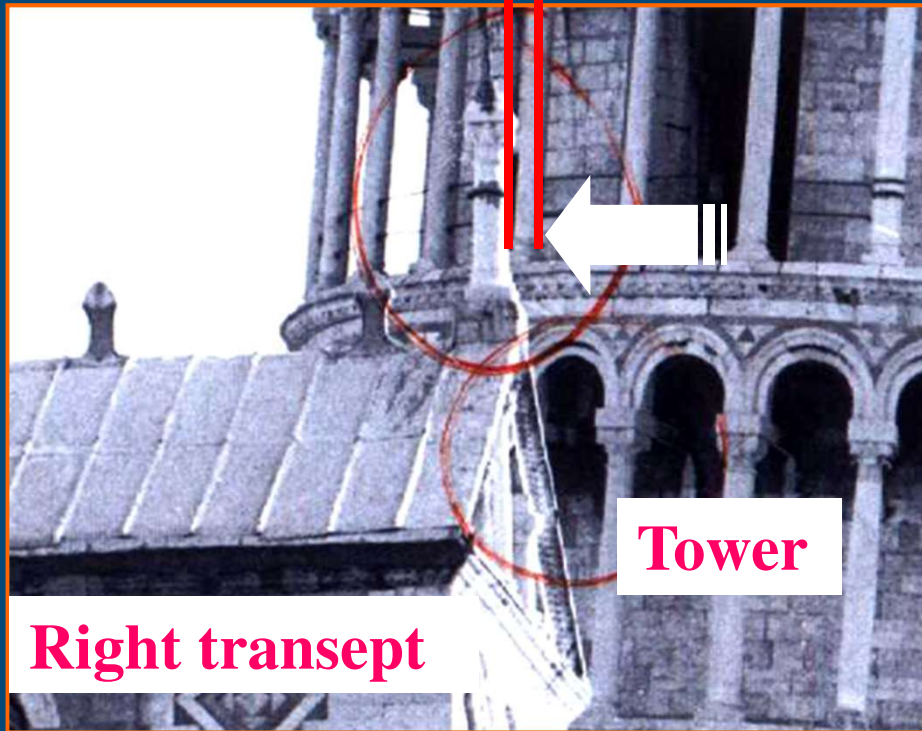
Distance between  
pinnacle and column C  $d = 43.3\text{cm}$

Distance between  
pinnacle and column C  $d = 0$

**Before**

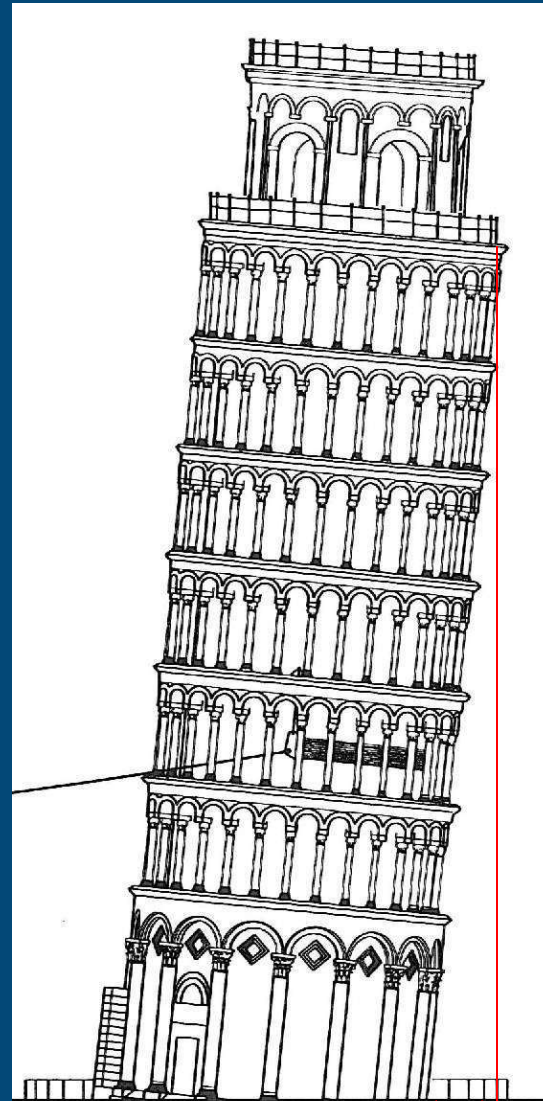
**After**

Pinnacle  $\longrightarrow$   $\longleftarrow$  Base of the column C



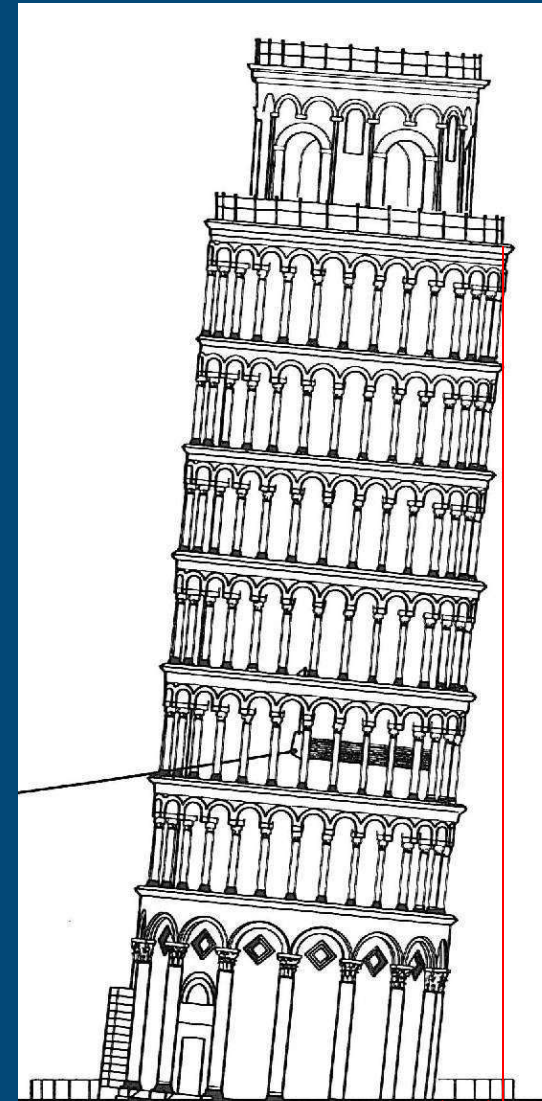
# The Tower has been stabilized

Return of the  
Tower to the  
North  
 $R = 0,43 \text{ m}$



1999

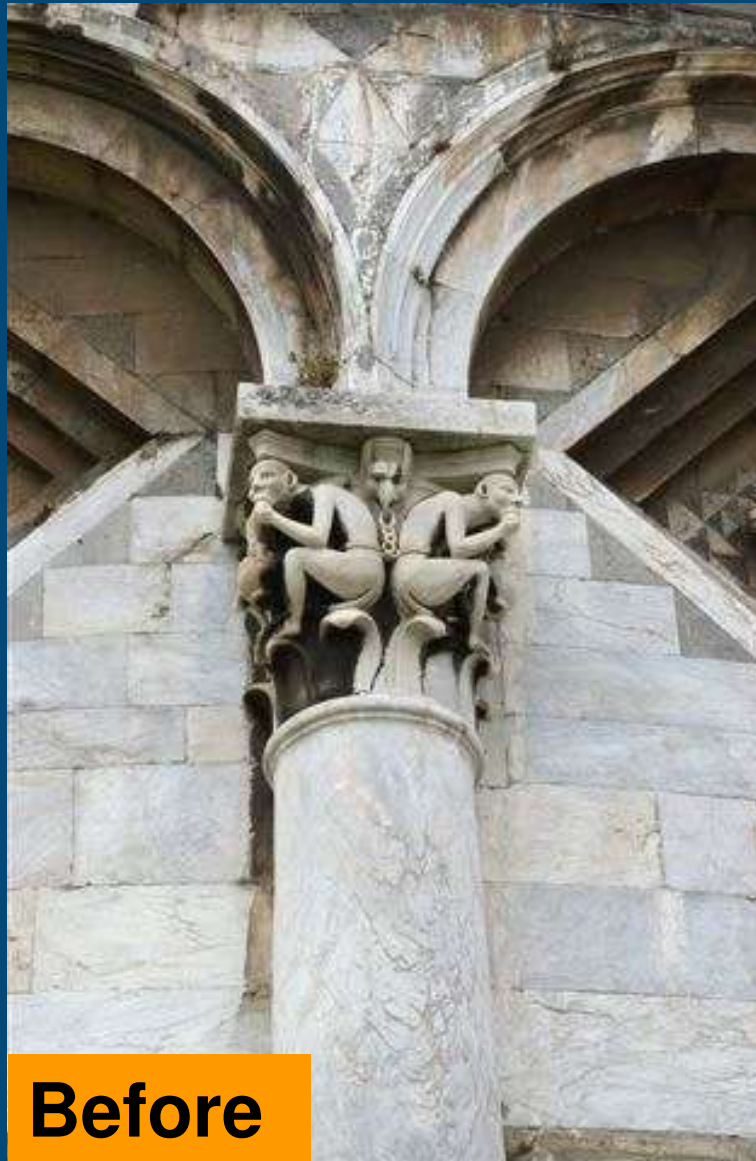
4.48 m



2008

4.05 m

# Final restoration of the marble



**Before**



**After**

# Final restoration of the marble



## **HOW WILL THE TOWER BEHAVE IN FUTURE ?**

### **TWO SCENARIOS CAN BE ENVISAGED:**

#### **■ PESSIMISTIC:**

*Tower will remain stable for a period of time, followed by resumption of rotation at a much reduced rate, granted at least 300 years of life.*

#### **■ OPTIMISTIC:**

*Leaning instability phenomenon has been stopped, continuing rotation will cease\*.*

*(\* except for minor cyclic rotations induced by seasonal phenomena and ground water oscillations*